

Date: Wednesday, 4/19/2006 1:08:42 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER BUSHING	
Job Number	: 26742		Part Number	: D23271	
Estimate Number	: 10823		Drawing Number	: D2327 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 4/19/2006 S.O. No. : N/A		Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 4/26/2006	
Previous Run	: 24873		Qty:	52	
Written By	: <u>See Comment Below</u>		Um:	Each	
Checked & Approved By	: <u>KJ 06.04.19</u>				
Comment	: Est. D 05.11.02 Removed 303 SS KJ/EC				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0375	303 Round Bar 0.375"
Comment: Qty.: 0.1860 f(s)/Unit Total : 9.2978 f(s) Inventory Material: AISI 304 Round Bar Ø0.375" (M304R0.375) Batch: <u>M100255</u> J.F. 06/05/18 52		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL Turn per Folio FA232 and Dwg D2327 Deburr J.F. 06/05/18 52		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE J.F. 06/05/18 52		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK M8 06/05/18 52		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PG</u> M 06/05/18 52		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/15/15  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SPACER BUSHING

Job Number: 26742

Part Number: D23271

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*100 06/05/19 (52)*

Job Completion



*U 06.05.19*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	26742
Description: Spacer Bushing	Part Number:	D2327-1
Inspection Dwg: D2327	Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article Prototype

Measured by: <u>J.F.</u>	Audited by: <u>M.S.</u>	Prototype Approval: <u>N/A</u>
Date: <u>06/25/18</u>	Date: <u>06/25/18</u>	Date:

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	TT

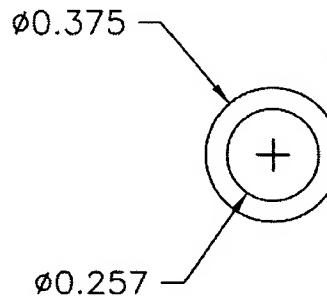
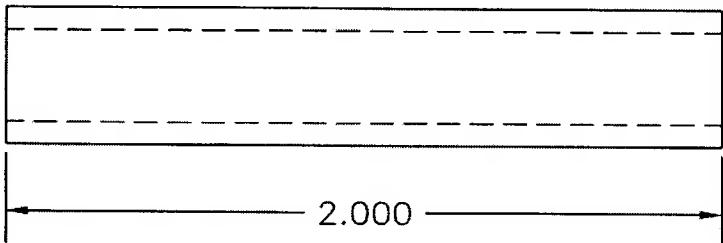


**DART**

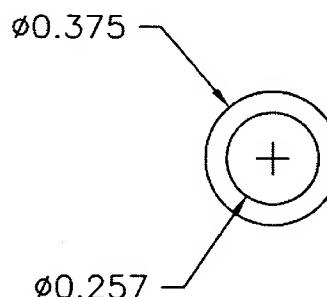
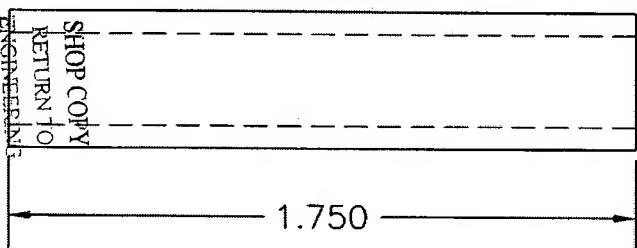
DESIGN BW	DRAWN BY <i>JL</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>JL</i>	APPROVED <i>JL</i>	DRAWING NO. D2327
DATE 03.05.13		TITLE SPACER BUSHING
A	94.12.17	NEW ISSUE
B	95.12.06	LENGTH CHANGE
C	03.05.13	303 SS SPEC ADDED

**RELEASED**  
03.05.21

D2327-1



D2327-3

NOTE:

- 1) MATERIAL: Ø0.375 AISI 303 ROUND BAR (REF DART SPEC. M303R0.375) OR Ø0.375 AISI 304/316 SS 0.065 WALL SEAMLESS ROUND TUBING (REF. DART SPEC. M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER #2